

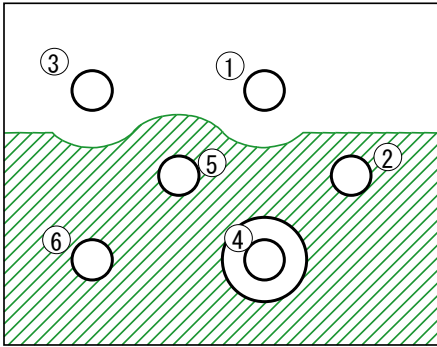
Handling Precautions

Soldering

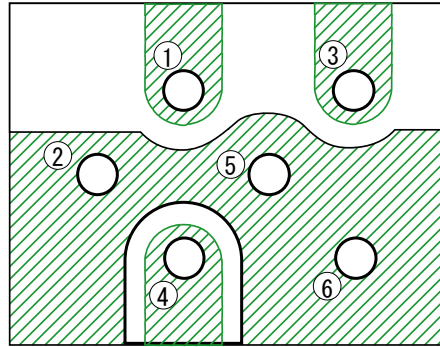
1. Basic Design

Recommended P.C. Board pattern
(Please use both side of P.C.B.)

1) Top side



2) Bottom side



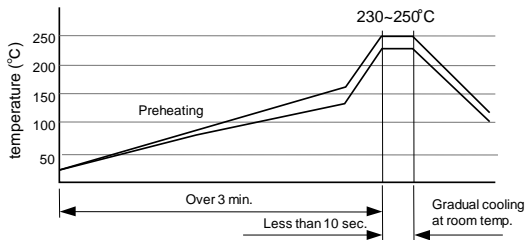
Notice for installation When mounting into the printed circuit board, pay attention to the following point.

1. Use all terminals to design a board and take a grand as large as possible (It may not be able to get full characteristics of the specification if a grand size is not enough).
2. Before soldering, insert EMI filters into the terminal deeply.
3. Do not connect with other parts when the power supply ground (terminal no.3) and the circuit ground (terminal no. 2, 5,6) are wired.

2. General cautions for soldering

Please refer to the curves of temperature below for soldering.

Recommended conditions for flow soldering



Packing quantity

Minimum Unit	100 pcs
Maximum qty. per box	1,200 pcs