# **Handling Precautions**

### ■ Soldering (for reflow soldering only)

#### 1.Basic design

(1) Top side



matters that required attention

Please pay attention to the following points when soldering on a print board.

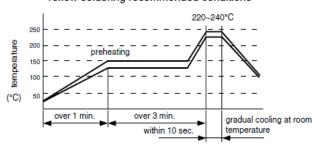
- (1) Please use every termination and take ground as largely as possible. (The parts may not perform well depending on how the ground is taken.)
- (2) Please wire it so that a ground of circuit side (termination) is not connected to a ground of power side (termination) in other parts either. For soldering, please perform a temperature pattern of the right note for reference.

Please do not perform heating more than 240 degrees Celsius 10 seconds.

I received the internal joining, but I melt, and such as a short circuit, opening, a gap of a case may occur.

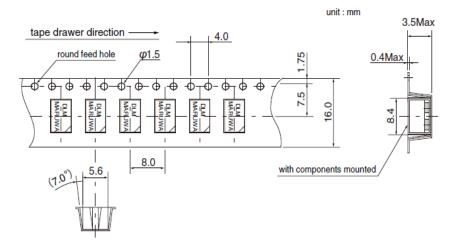
This part is the lead-free correspondence kind that I received.

#### reflow soldering recommended conditions



#### ■ Taping

taping specifications (tape material: plastic)



## ■Package qty.

type	Package qty.
taping qty.	1,000pcs/reel